

**IN THE SPECIFICATION:**

*Please amend paragraph [0004] as follows:*

[0004] In order to prevent brake oil a pressurized in the pump units 10 from leaking to outside through gaps between the rotary shaft 3 and **[[pump]]** cylinders 7a and 7c, high-pressure oil seals 8 are disposed therebetween. Further, in order to prevent leak of such pressurized brake fluid even if the high-pressure seals 8 fail, a low-pressure seal 9 is provided between an axially outer portion of the **[[pump]]** cylinder 7c and the rotary shaft 3.

*Please amend paragraph [0010] as follows:*

[0010] According to the present invention, there is also provided an oil seal arrangement wherein the casing is a **[[pump]]** cylinder, a motor mounted in the **[[pump]]** cylinder, the rotary shaft extending from the motor into the **[[pump]]** cylinder, a pump unit driven by the motor to suck and discharge oil from and into the **[[pump]]** cylinder, the oil seal chamber being provided between the pump and the motor around the rotary shaft, the high-pressure seal being disposed between the pump and the oil seal chamber, the oil seal chamber disposed between the high-pressure seal and the low-pressure seal around the rotary shaft, and the low-pressure seal being disposed between the oil seal chamber and the motor around the rotary shaft, the oil seal chamber being filled with such an amount of oil that the rotary shaft will be completely submerged in the oil in the oil seal chamber, the oil being of the same quality as the oil in the **[[pump]]** cylinder.

*Please amend paragraph [0011] as follows:*

[0011] Oil may be injected into the oil seal chamber through a hole formed in the casing such as a **[[pump]]** cylinder. But the oil seal arrangement may further comprises a recess chamber formed in the outer periphery of the casing, a first passage through which the recess chamber communicates with the oil seal chamber, and an oil injection port communicating with the recess chamber. Since oil flows into the recess chamber, too, the entire amount of oil increases. Also, control of the amount becomes easier. The provision of a recess chamber makes easier the injection of oil.

*Please amend paragraph [0018] as follows:*

[0018] Each pump unit 10 is disposed between the ~~center~~ cylinder 7a and one of the **[[side]]** cylinders 7b and 7c. The **[[pump]]** casing 7d is welded to the ~~center~~ cylinder 7a and the **[[side]]** cylinder 7c along its entire outer edge. The **[[pump]]** casing 7e is welded to the ~~center~~ cylinder 7a and the **[[side]]** cylinder 7b along its entire outer edge. Each fluid line 1a and 2a, the suction port 1 and the discharge port 2 are formed in one of the **[[side]]** cylinders 7b and 7c. Each of the **[[side]]** cylinders 7b and 7c is further formed with an annular groove 13 in its surface opposing the pump unit 10. A seal member 12 fills the groove 13 to separate the fluid lines 1a and 2a from each other.

*Please amend paragraph [0019] as follows:*

[0019] The rotary shaft 3 is rotatably supported by the cylinders 7a, 7b and 7c (the entire cylinders are denoted by numeral 7) through bearings. The pump assembly P is fastened in position in the housing H by leaf springs 15 disposed between the end wall of the housing H and one end of the cylinder 7b, and a nut 16 threaded into the housing H while abutting the **[[side]]** cylinder 7c.

*Please amend paragraph [0020] as follows:*

[0020] One of the high-pressure seals 8 is provided between the center cylinder 7a and the rotary shaft 3 to separate the gear pump units 10 from each other. The other high-pressure seal 8, which is disposed between the **[[side]]** cylinder 7c and the rotary shaft 3, separates one of the pump units 10 from the motor M. Axially outside of the other high-pressure seal 8, in the **[[side]]** cylinder 7c around the rotary shaft 3, an oil seal chamber 20 is defined. The low-pressure seal 9 forms the axially outer wall of the oil seal chamber 20. A member 8a prevents slipping of the high-pressure seal 8.

*Please amend paragraph [0021] as follows:*

[0021] An annular recess chamber 21 is formed on the inner surface of the housing H and on the outer surface of the **[[side]]** cylinder 7c. At its lowest portion (in Fig. 1), the recess chamber 21 communicates with an oil injection port

22 formed in the ~~housing~~ housing H. At its highest and lowest points, the recess chamber 21 also communicates with the oil seal chamber 20 through passages 23a and 23b, respectively (Fig. 3). When oil a of the same type as brake oil that is sucked into and discharged from the pump unit 10 is injected through the oil injection port 22, the oil will flow into the oil seal chamber 20 through the passages 23a and 23b until the rotary shaft 3 in the chamber 20 is completely submerged in the oil as shown in Fig. 3. In this state, the oil in the oil seal chamber 20 serves as an additional seal between the rotary shaft 3 and the cylinder 7c. That is, it completely prevents leak of air into the pump units 10.